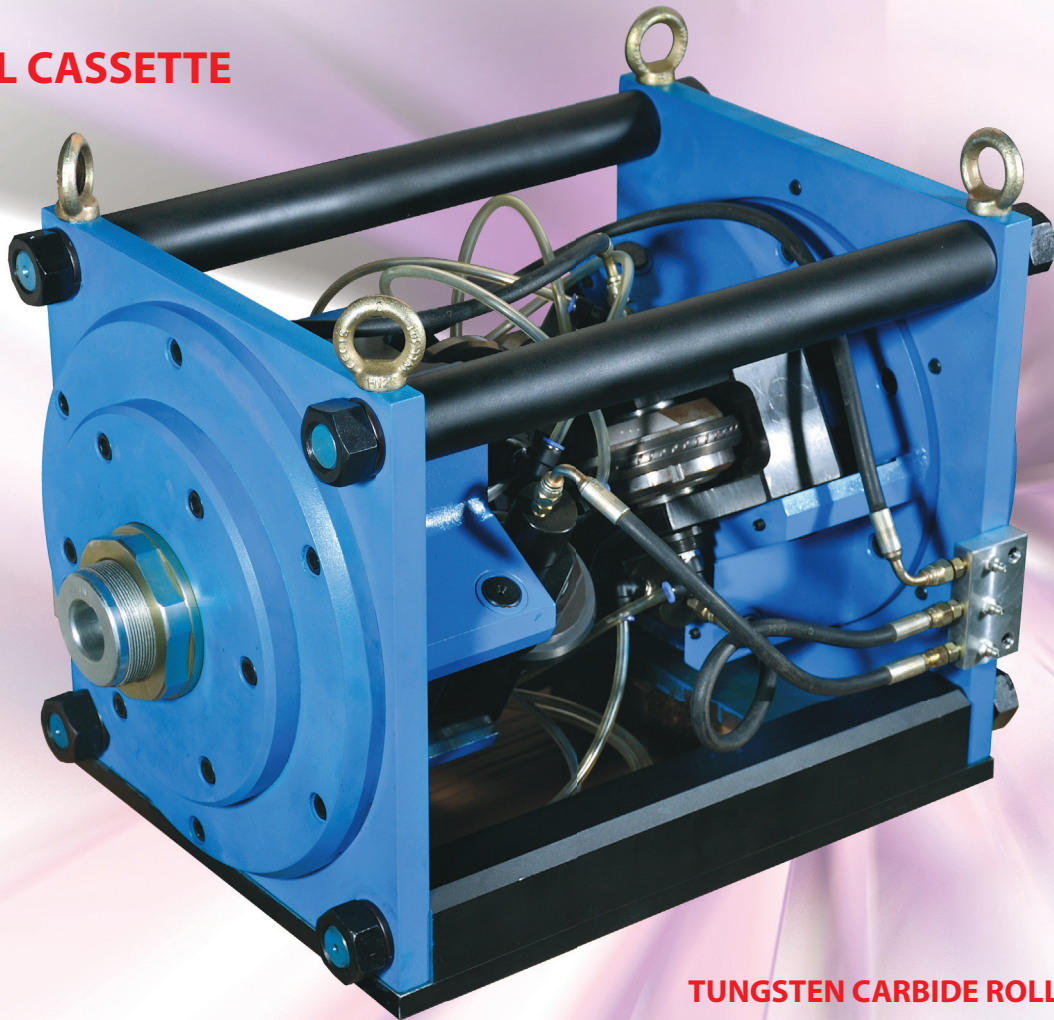


COLD ROLLED WIRE PROFILING SYSTEM

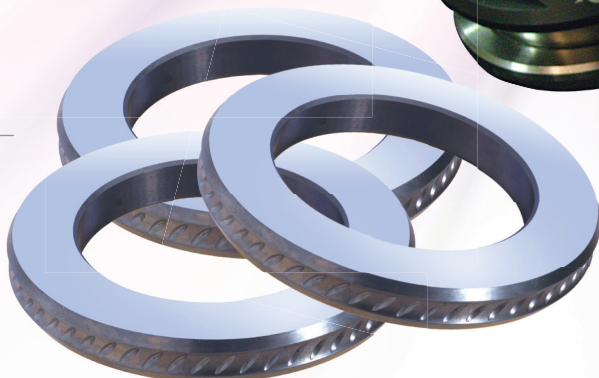
ROLL CASSETTE



TUNGSTEN CARBIDE ROLL HOLDERS



TUNGSTEN CARBIDE ROLLS

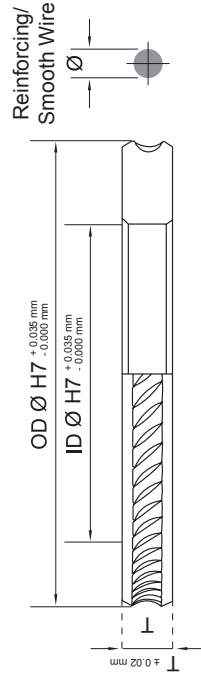


Wire Rod	Oval Reducing	Round Reducing	Oval Reducing	Wire Rod	Oval Reducing	Round Reducing	Smooth Wire	Outlet	Forming	Profiling	Outlet
5.5	RO1 RO1	RT1 RT1	RO0 RO1	5.5	RO1 RO1	RT1 RT1	4.0 4.5	4.0	FO1 FO1	PR 4.0 PR 4.5	Ribbed Wire
6.0 - 7.0	RO2 RO2	RT2 RT2	RO1 RO1	6.0 - 7.0	RO2 RO2	RT2 RT2	5.0 5.5	5.0	FO1 FO1	PR 5.0 PR 5.5	
7.5	RO3 RO3	RT3 RT3	RO2 RO2	7.5 - 8.0	RO3 RO3	RT3 RT3	6.0 6.5	6.0	FO2 FO2	PR 6.0 PR 6.5	
8.5	RO4 RO4	RT4 RT4	RO3 RO3	8.5	RO3 RO3	RT3 RT3	7.0 7.5	7.0	FO2 FO2	PR 7.0 PR 7.5	
10.0 - 11.0	RO5 RO5	RT5 RT5	RO4 RO4	10.0 - 11.0	RO5 RO5	RT5 RT5	8.0 8.5	8.0	FO3 FO3	PR 8.0 PR 8.5	
12.0	RO6 * RO6 * RO6 *	RT6 * RT6 * RT6 *	RO5 RO5 RO5	12.0 - 13.0	RO6 * RO6 * RO6 *	RT6 * RT6 * RT6 *	9.0 9.5 10.0 10.5	9.0	FO3 FO4 * FO4 * FO4 *	PR 9.0 PR 9.5 * PR 10.0 * PR 10.5 *	
14.0	RO7 * RO7 * RO7 *	RT7 * RT7 * RT7 *	RO6 * RO6 * RO6 *	14.0	RO7 * RO7 * RO7 *	RT7 * RT7 * RT7 *	11.0 11.5 12.0	11.0	FO4 * FO4 * FO4 *	PR 11.0 * PR 11.5 * PR 12.0 *	

* Rolls with 20 mm thickness

* Rolls with 20 mm thickness

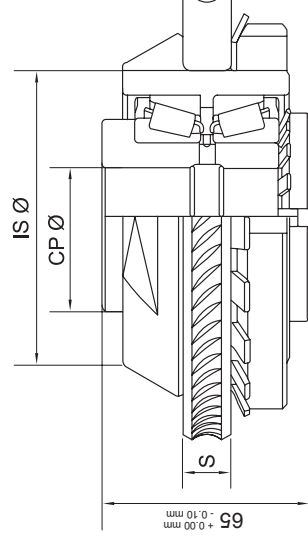
TUNGSTEN CARBIDE ROLLS



Standard Tungsten Carbide Roll Dimension

WIRE RANGE Ø	(OD) Ø mm	(ID) Ø mm	(T) mm
4 - 8.5	123	82	15
9 - 12	123	82	20
4 - 8.5	125	82	15
9 - 12	125	82	20
4 - 8.5	140	90	15
9 - 12	140	90	20
4 - 8.5	150	90	15
9 - 12	150	90	20

TUNGSTEN CARBIDE ROLL HOLDERS



Standard Tungsten Carbide Roll Holder Support Dimension

INSIDE ROLL (IS) Ø mm	ROLL THICKNESS (T) Ø mm	COOLING PIN (CP) Ø mm
82	15	25
82	20	25
82	15	26
82	20	26
90	15	30
90	20	30
110	15	30
110	20	30



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